



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MAY 02 2018

MAY 02 2018

D206-718-011
Job Sheet 176830



Part No: D206-718-011

Job Qty: 2 ea

Part Name: Fuel Scupper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 5/7/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP Rev: C Removed manufacturing 05-11-01

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	2 Ea		5/7/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 02 2018
110	Packaging	2 pcs		5/7/18	0.00	0.00	Packaging1-2		MAY 02 2018
120	QC	2 pcs		5/7/18	0.00	0.00	QC4		
125	DC	2 pcs		5/7/18	0.00	0.00	DC		
130	Packaging	2 pcs		5/7/18	0.00	0.00	Packaging3-1		
140	QC21-FG	2 Ea		5/7/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPPD206-718-011 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D206-718-011 Location: FG124

DAS
21
9-80

MAY 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-004-2-12	Insert	2 Ea (1 ea)	90-Start up Operation	FM134370.90
AN3H14A	Bolt	8 Ea (4 ea)	90-Start up Operation	F120423
D3270-041	Fuel Scupper Assembly	2 Ea (1 ea)	90-Start up Operation	5047178
D3271-1	Gasket	2 Ea (1 ea)	90-Start up Operation	F141998
MS21919-DF6	Clamp	2 Ea (1 ea)	90-Start up Operation	FM135297
MS27039-1-40	Screw	2 Ea (1 ea)	90-Start up Operation	FM134574-10
NAS1149D0332J	Washer	2 Ea (1 ea)	90-Start up Operation	5020606
NAS43DD3-128	Spacer	2 Ea (1 ea)	90-Start up Operation	FM136866.93

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	80-004-2-12	2	11	0
	AN3H14A	8	79	0
	D3270-041	2	5	0
	D3271-1	2	9	0
	MS21919-DF6	2	5	0
	MS27039-1-40	2	39	0
	NAS1149D0332J	2	2,877	0
	NAS43DD3-128	2	8	0



Container No: S067822



Part: D206-718-011

Job No: 176830

Serial No/Batch: S067822

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/02/18

Change Record

Part Number D206-718-011
Description FUEL SCUPPER

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

DART

DESIGN #	DRAWN BY A	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

REF. only.

Qty -011	Part No.	Description
X	D206-718-011	FUEL SCUPPER
1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
1	D3271-1	GASKET (REPLACES ECM 32801-05)
1	80-004-2-12	INSERT
4	AN3H14A	BOLT
1	AN960JD10L	WASHER
1	MS21919DF6	CLAMP
1	MS27039-1-40	SCREW
1	NAS43DD3-128	SPACER

GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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